Low-Clinker Cements:

Applying Carbon Management Practices to Increase Competitiveness

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Project Overview



- Commercial production "low-carbon" GUBL cement at the Brookfield, NS plant
 - 15% slag + 12% limestone substitution for clinker
- Anticipated market transformation from GU cement
- ♦ 699,000 tonnes CO₂ emission reductions between 2010-20
- Innovative project financing for 1.5 million project
 - Grant (\$670K) + offset revenue (~\$1M \$5M+)
- Project partners
 - Lafarge, Carbon Sense Solutions, UNB, Province of NS











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Project Objectives



- Industry adoption of GUBL cement
- Create new revenue streams through carbon offsets
- Integrate into corporate carbon strategy
- Transferability of technology and carbon offset strategy to other plants
- Innovative Financing of capital projects
- Increased competitiveness



The Technology



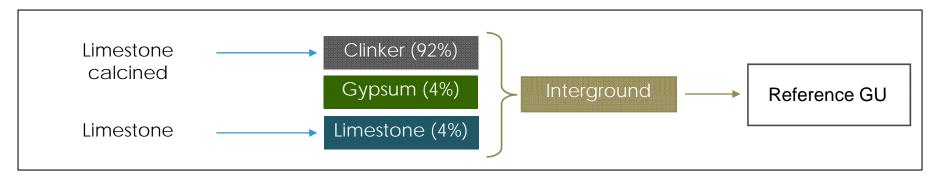
- Innovative intergrinding technology
- Equivalent performance to GU cement
- GUBL intergrinding is not "just" dilution
- Slag and limestone addition
- CO₂ reductions achieved by less:
 - calcination
 - Kiln fuel combustion



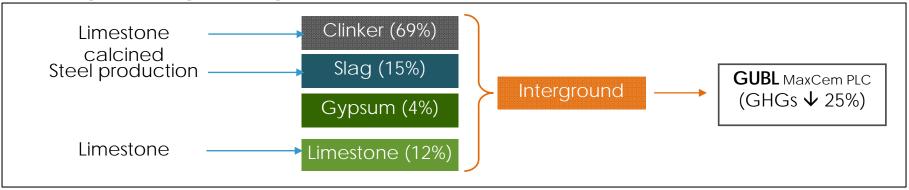




Conventional cement (GU)



Lafarge intergrinding process (GUBL)



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Carbon Management



- Why manage carbon?
 - Minimize carbon exposure risks
 - Carbon Disclosure Project
 - Operational cost savings
 - Environmental stewardship
 - Industry / supply chain pressure to reduce CO₂ emissions
 - Prepare for future compliance period
 - New financing sources / access to government incentives
 - New "potential" revenue streams to offset capex costs



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Carbon Management



Measure

- Requires robust accounting methodologies
- Provides accurate measure of energy consumption
- Informs
 carbon/energy
 management
 projects and capital
 strategy

Manage

- Process changes
- Energy efficiency
- Renewable energy purchases
- Carbon offsets

Monetize

- Operational savings
- Offset revenues
- Compliance cost avoidance
- Incentive programs
- Marketing
- Market access

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Carbon Offsets



- Projects that reduce CO₂ levels can generate "carbon offsets"
- Project proponents sell the volume of CO₂ that their project reduces to a buyer who cannot reduce CO₂ themselves
- Traded on markets like stocks or sold directly to buyers
- Prices range from \$0.10 to \$20+
- Price depends on type and "quality" of the offsets

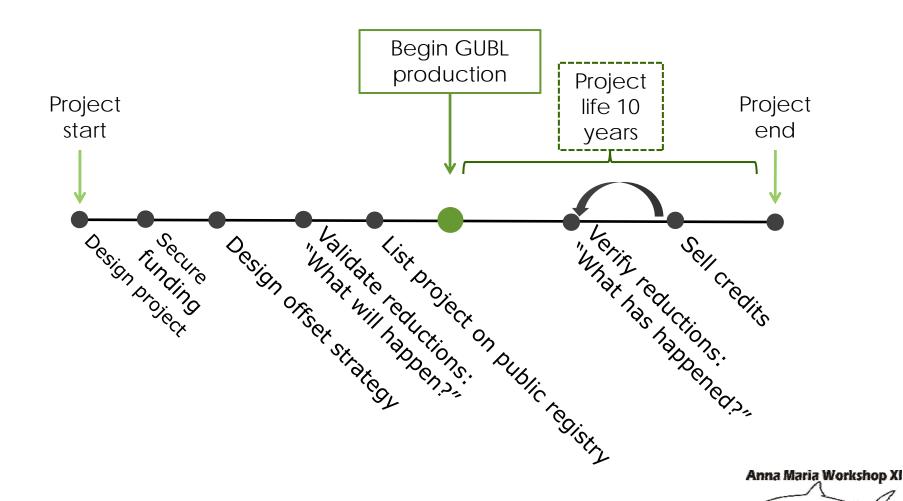
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Carbon Offset Timeline



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Project Outcome



- Production and industry acceptance of innovative GUBL blended cement
- * Reduce GHGs by 699,000 tonnes of CO2 by 2020
- Access to new financing sources
- Carbon offset revenue of ~\$1M 5M+
- Access to new markets (green products)
- Transfer technology and carbon offset to other plants in NA

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Lessons Learned



- Long time between cash inflows and outflows
- High quality offsets will fetch higher prices
- Documentation is key (requires effort, time, and money)
- Engage with validators and buyers early
- Project performance may be less than anticipated; be conservative with estimates

Lafarge is using carbon management to turn carbon emissions into profits

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